



**A-B-C PACKAGING
MACHINE CORPORATION**



CASE SLITTING/SEALING



Model 121 Tablock Case Slitter/Sealer

This 2-in-1 machine automatically slits the tabs of tablock cases, then folds the flaps and seals the case in one continuous operation.

- High traction belting provides positive case transfer
- Cast aluminum flap folders ensure secure flap closing
- Compact, in-line design for easy installation

Inline tab cutting and sealing...perfected



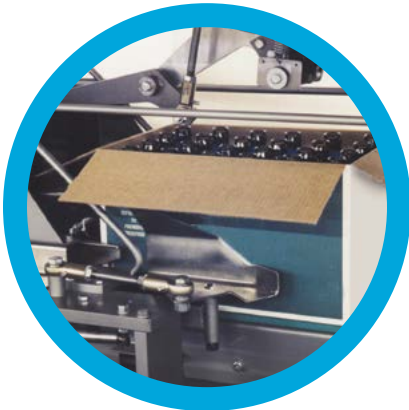
Positive case feed

The automatic metering belt and gate release mechanisms ensure proper spacing and control of cases during high speed operation. High traction belting provides positive case transfer.



Precise tab slitting

The simple and forgiving tab slitter design automatically accommodates the inherent variations in each case for "no excuses" accuracy. The slitters precisely contact the case, lift and cut the tabs, in continuous, mechanical motion.



Accurate flap folding

Floating guides gently sweep the inner flaps upward to be folded by timed mechanical flap folders. Outer flap closing is provided by A-B-C's production-proven contoured, cast aluminum flap folders.



Square case sealing

The compression section has powered top and bottom belts backed by steel rollers to seal cases squarely and securely. The top motorized compression belt is backed by spring-loaded rollers that assure a secure adhesive bond regardless of case height variations.

- Continuous, high speed operation
- Compact, in-line design
- Wide case range
- Low maintenance

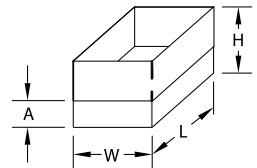
Quality features for a better machine:

- Self lubricated air cylinders
- Maintenance-free sealed bearings
- Contoured cast aluminum flap folders
- Gull wing style high visibility doors
- Automatic water eliminator
- Optional automatic metering belt and gate release mechanisms available

Specifications:

Case range: RSC Tablock cases

	L	W	H	A
Min	10"	9"	7"	1-3/8"
Max	22"	17"	17"	n/a



Electrical: Primary 460v, 60hz, 3ph

Air: .71 SCFM per cycle at 75 psi.

Mechanical: Main drive 1.5 hp motor

Metering belt: 1/3 hp motor

Flap lifters: (2) 1/2 hp motors

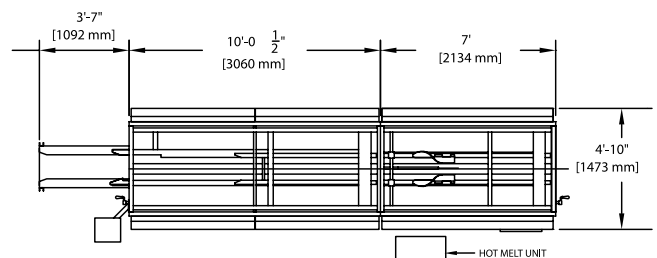
Speed: Up to 50 cases per minute

Machine weight: 4,000 lbs.

Tape and adhesive sealing models available

Floorplan

Note : Hot melt sealer shown-same footprint for tape sealer (no hot melt unit)



All information in this brochure was current at time of printing, however, in the continuing effort to improve the quality and construction of A-B-C equipment, we reserve the right to make changes without notice.

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